

B67-43001-07 FWD BLADE FOLD ASSY WELDMENT

ITEM	QTY -07	P/N	DESCRIPTION
1	X	B67-43001-07	FWD BLADE FOLD ASSY WELDMENT
2	1	B67-43001-47	BASE ASSEMBLY
3	1	B67-43001-197W	OUTER TUBE WELDMENT
4	1	B67-43001-201	SQUARE TUBE
5	1	B67-43001-203W	SQUARE TUBE WELDMENT
6	1	B67-43001-205W	OUTER TUBE WELDMENT
12	1	B67-43001-207W	SQUARE TUBE WELDMENT
8	1	B67-43001-209	SQUARE TUBE
9	6	B67-43001-211	SQUARE TUBE
10	1	B67-43001-219	ANGLED MALE EYE
11	1	D3440-5	CONTOURED DETENT CLIP BASE
12	1	D3440-7	DETENT CLIP BASE
13	1	D3440-15	CONTOURED MALE EYE

RELEASED
2014-12-08

D	REVISE BOM AND ANNOTATIONS TO INCLUDE -197W/-203W/-205W & -207W WELDMENTS, DELETE DETAIL C REASON: TO FACILITATE MANUFACTURING	DB	14.07.23
C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 5 OF PREMIER AVIATION DRAWING # B67-43001. REASON: SEE PAR #09-011	MB	10.05.04
REV.	DESCRIPTION	BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		B67-43001-07	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.	N/A	FWD BLADE FOLD ASSY WELDMENT	NTS
DATE	14.07.23	COPYRIGHT © 1995 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

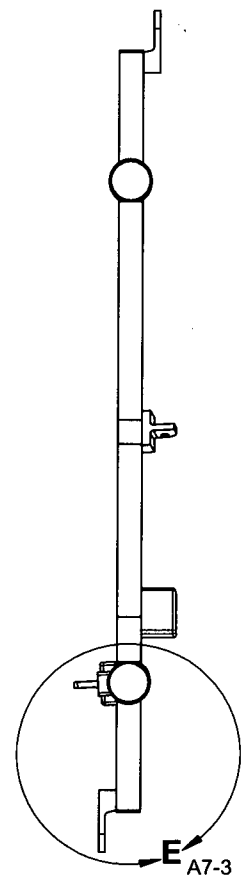
8 7 6 5 4 3 2 1

D

C

B

A



B67-43001-207W
SQUARE TUBE WELDMENT

B67-43001-203W
SQUARE TUBE WELDMENT

B67-43001-205W
OUTER TUBE WELDMENT

19.34
REF

9
3 PL

TYP

0.50

TYP

TYP

B67-43001-211
SQUARE TUBE
6 PL

21.00 30.87

B67-43001-47
BASE ASSEMBLY

9.13

9
4 PL

TYP

B67-43001-209 SQUARE TUBE

5.25

B67-43001-197W
OUTER TUBE WELDMENT

9
2 PL

22.78
REF

30.00

B67-43001-219
ANGLED MALE EYE

D3440-15 CONTOURED
MALE EYE

D3440-5 CONTOURED
DETENT CLIP BASE

9
4 PL

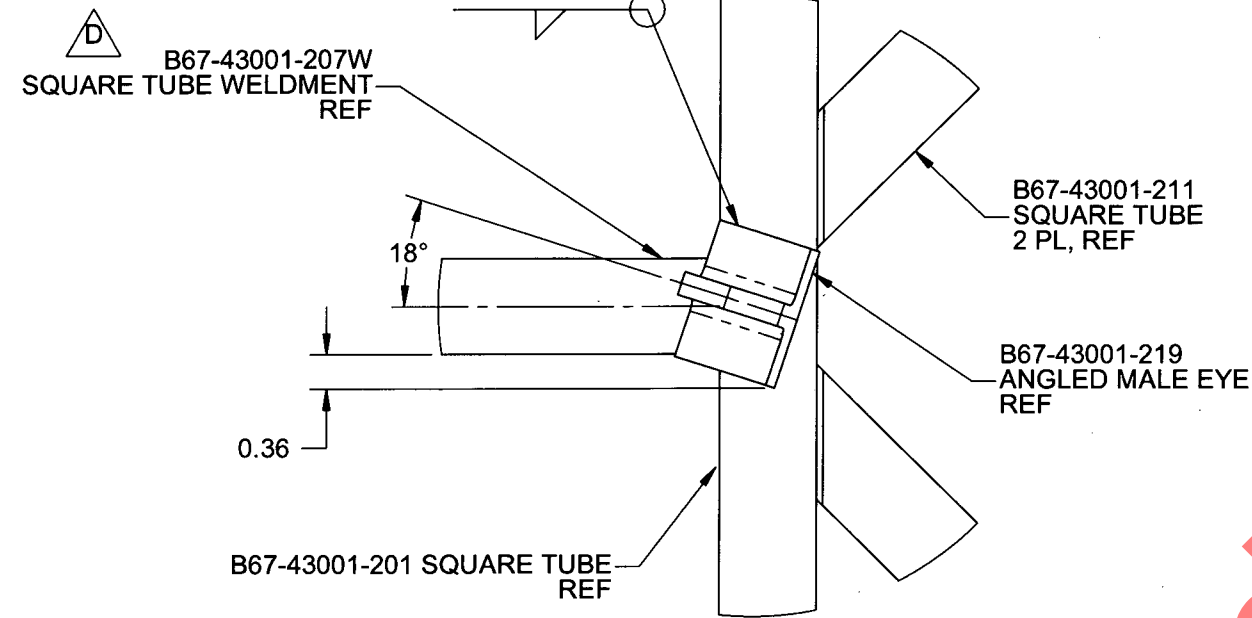
B67-43001-07 FWD BLADE FOLD ASSY WELDMENT

RELEASED
2014-12-08

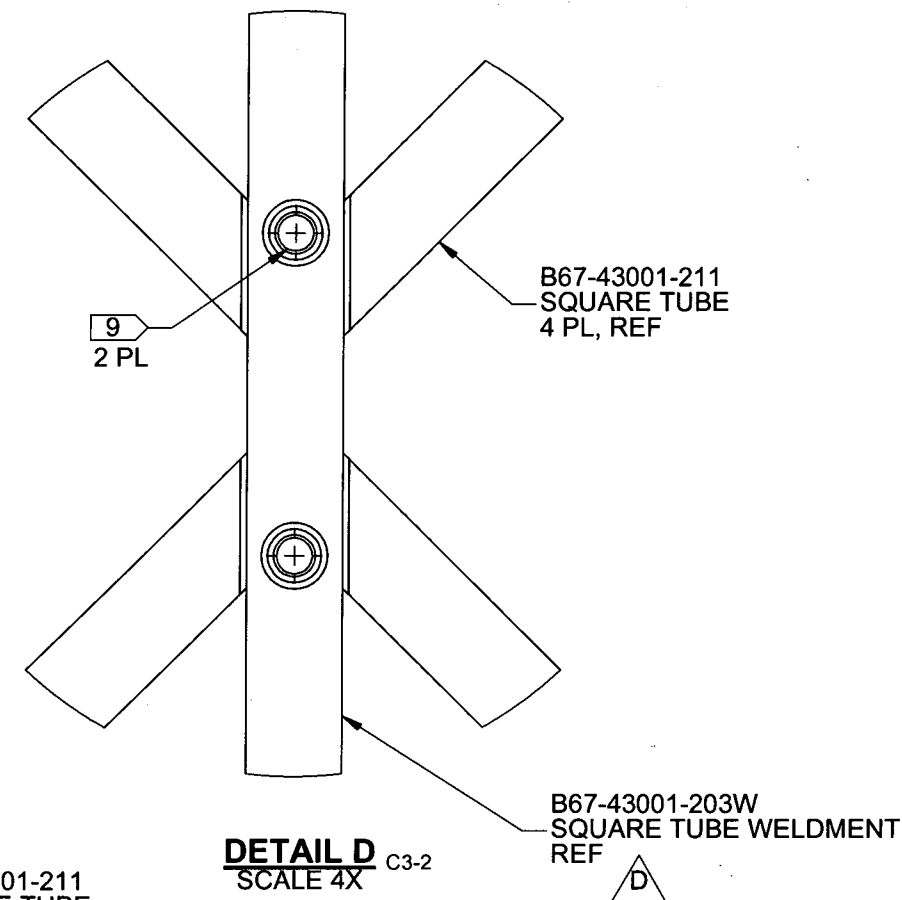
- NOTES:
- 1) MATERIAL: NONE
 - 2) FINISH: POWDER COAT "GREEN SANDTEX" (4.3.5.8) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 10.22 lbs
 - 8) WELDING: PER QSI 004
 - 9) MASKING: ALL OPENINGS AND INDICATED AREAS PRIOR TO POWDER COATING

DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		B67-43001-07	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.	N/A	FWD BLADE FOLD ASSY WELDMENT	NTS
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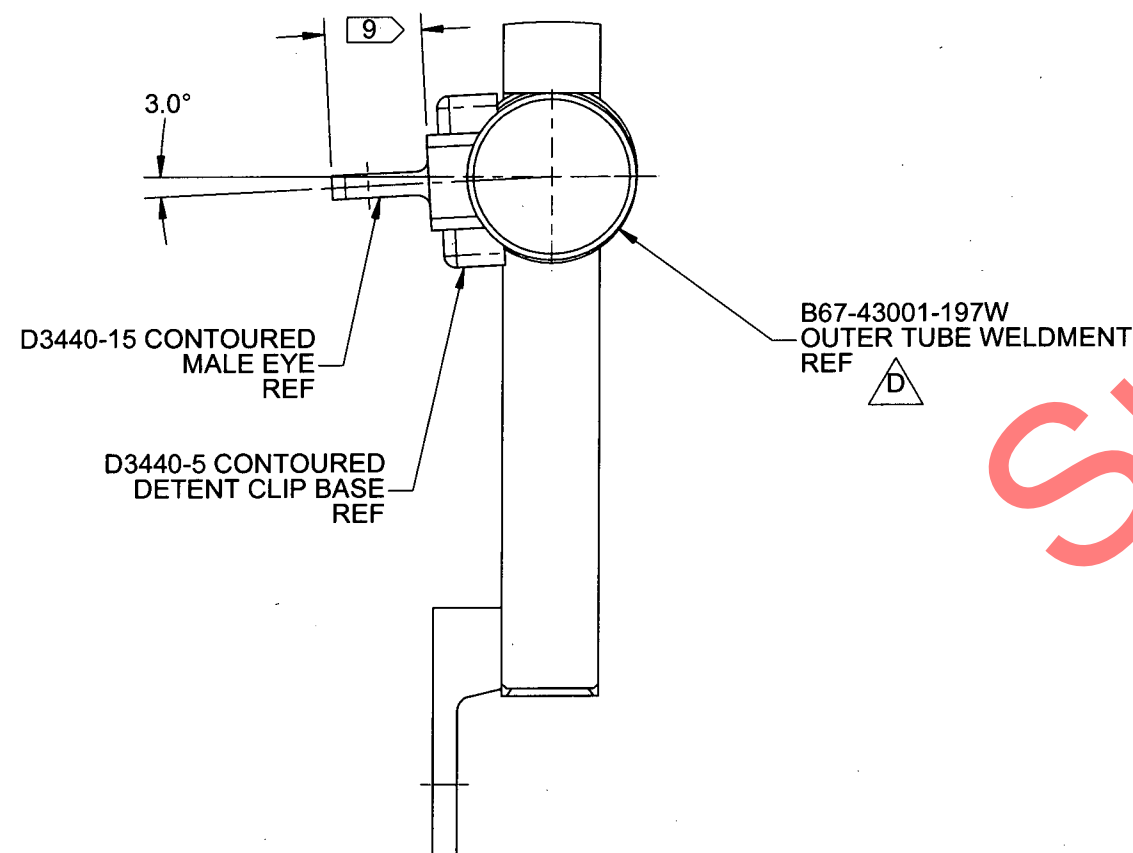
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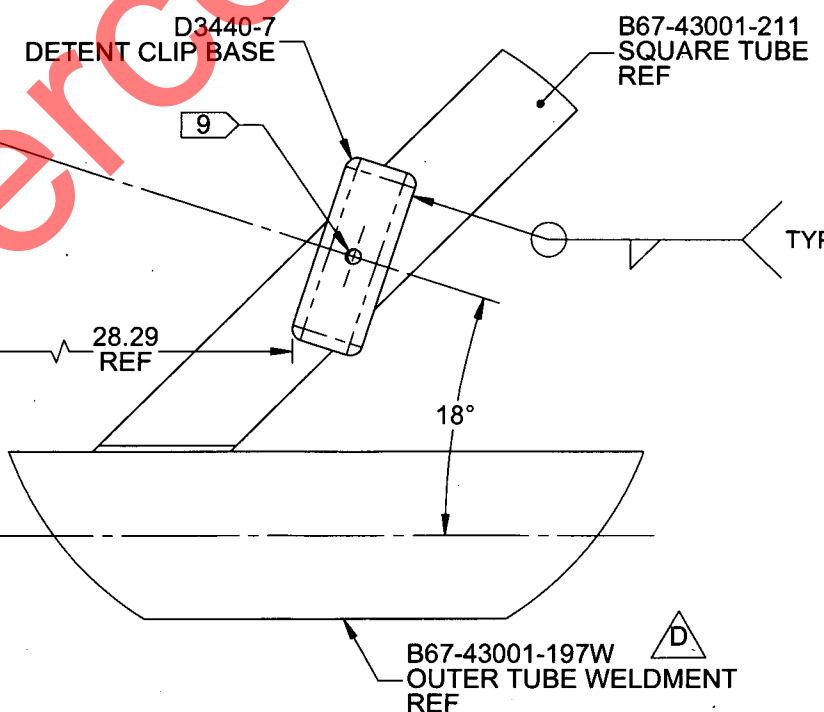
DETAIL A
SCALE 4X C6-2



DETAIL D
SCALE 4X C3-2



DETAIL E
SCALE 4X B8-2



DETAIL B
SCALE 4X C4-2

RELEASED
2014-12-08

DESIGN	RW	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		B67-43001-07	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.	N/A	FWD BLADE FOLD ASSY WELDMENT	NTS
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